

Review paper

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PALEOZOIC QUARTZITE OF THE SMRČEVICE IN THE CENTRAL BOSNIA

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SUMMARY

The paper presents results of detailed geological research of quartzite in the wider area of Smrčevica, southeastern of Gornji Vakuf-Uskoplje. Based on the defined boundaries of surface distribution and research results, geological reserves of about 12 million tons have been determined in the wider area of Smrčevica. The quartzite reserves that have been so far determined in this area are at a low level of geological research.

The paper contains an overview of the geological characteristics of the area, qualitative and quantitative characteristics of quartzite, and the mineral raw material potential of quartzite in the Smrčevica area according to the PERC standard.

The results of the conducted research indicate that the general geological and technical-exploitation factors are relatively favorable and indicate a possible profitable exploitation of the deposit. Taking into account the significant raw material potential, and the possibility of expanding the existing raw material base, this area has special importance for the perspective development of quartzite exploitation and its use in the production of ferrosilicon and silico-metals.

Key words: *quartzite, Paleozoic, Smrčevica potentiality, PERC standard*

INTRODUCTION

The wider area of Smrčevica, where a large number of deposits and the occurrences of quartzite have been discovered, is located in the Central Bosnian mountain belt, 32 km southeastern of Gornji Vakuf-Uskoplje. The area belongs to the high mountain region where the peaks Gradac (1800 m above sea level), Vitreuška (1911 m above sea level), Štit (1950 m above sea level) and others, which belong to the mountain Vranica, stand out. The relief is characterized by prominent ridges, conical forms of well-marked peaks and canyon shapes conditioned by geological structure, tectonic structure and various erosion-denudation processes [1,2]. Surface of the Smrčevica exploration area is about 150 ha, while the total area of exploitation fields is about 90 ha (Figures 1 and 4). The most economically interesting deposits are Gradac I and III (primary deposit) and Obodski potok-Gromilica (secondary deposit). At the Gradac I and III deposits, quartzite reserves have been accurately researched, verified, but also checked in the process of exploitation and technological processing, while at the Obodski potok-Gromilica deposit, reserves have been precisely researched, verified and occasionally exploited [3,4,5].

Regional geological research in the area of Smrčevica was realized in the period from 1979 to the end of 1982 (RO Geoinženjering OOUR Institute of Geology Ilidža). Detailed geological research on the

Gradac I and III deposits was performed from 1982 to 1983 (RO Geoinženjering OOUR Institute of Geology Ilidža) [3,4]. Exploitation geological researchs at the surface mine Gradac I and III were performed in 1998, 2004, and 2018 (Faculty of Mining, Geology and Civil Engineering in Tuzla and Geotehnos d.o.o. Sarajevo). Detailed research on the Obodski potok-Gromilica deposit was carried out from 2003 to the end of 2004 (NT-IGM d.o.o. Novi Travnik) [3].

At the Gradac deposit quartzite was exploited from 1984 to 1992 (with the cessation of production from 1992 to 1997), exploitation from 1997-2005. year (cessation from 2005 to 2017); exploitation from 2017 to the end of 2018 [5].

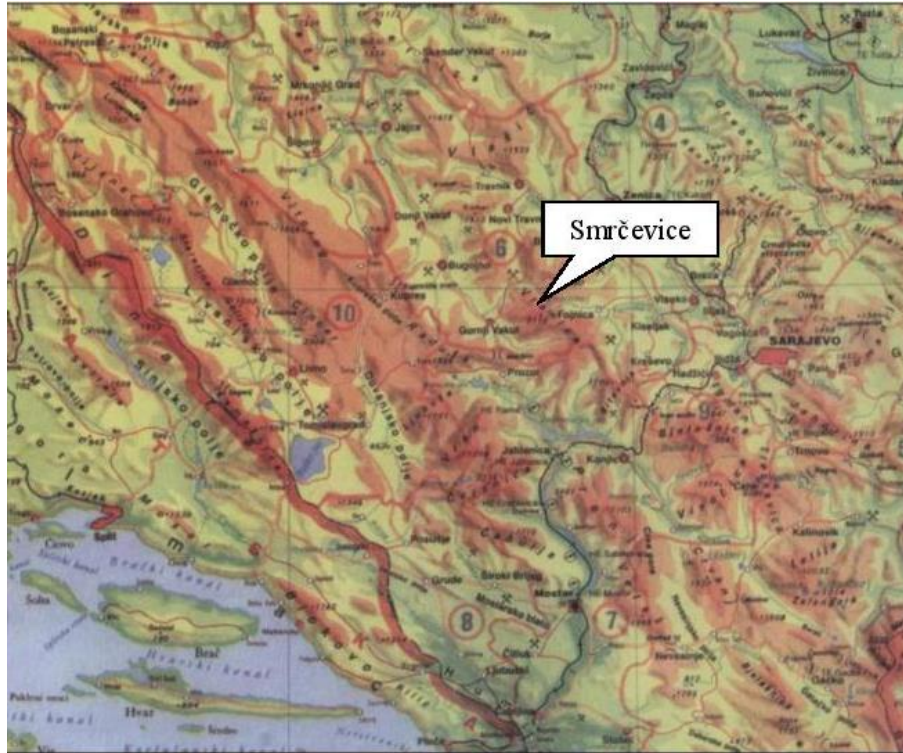


Figure 1. Geographical position of the wider Smrčevica area

Based on geological research results, the potentiality of the deposits and the occurrences of quartzite in the wider area of Smrčevica were analyzed [3,4]. In the area of Smrčevica, there is a quality quartzite of whitish-gray, yellowish-white or white color, in which yellow iron laminae and scams are often visible.

The wider exploration area contains significant but insufficiently explored quartzite reserves. It should be borne in mind that only two deposits have been investigated in detail, so it is justified to predict significantly larger quartzite reserves in the wider area of Smrčevica [3,4,5].

GEOLOGICAL CHARACTERISTICS OF THE QUARTZITE DEPOSIT SMRČEVICA

Quartzite, quartz sandstones and quartz-sericite shales participate in the geological structure of the Smrčevica area [1,2] Silurian-Devonian age? (Figures 2 and 3). In the bottom and roof of the ore body there are gray and dark gray quartz-sericite shales, which are the most common rocks, and white to gray-white sandstones, with a clear border to light gray or reddish bank, massive or layered quartzite. Contact is usually tectonic. Cracks intersecting quartzite are often filled with milky white quartz.

The Gradac quartzite deposit consists of two separate ore bodies, both of the primary type: Gradac I (deposit dimensions 350x150 m) and northeast of it, another ore body marked as Gradac III (deposit dimensions 200x100 m) formed in Paleozoic shale clasts [3,4]. Ore bodies have the shape of lenses

and layers, varying in thickness from a few to several tens of meters. At the Smrčevica site, two quartzite deposits were investigated: Gradac I and III and Obodski potok-Gromilica [3,4,5].

Quartzite deposit Obodski potok-Gromilica is a secondary deposit formed by the destruction of the primary deposit during intense glacial activity and deposited on steep slopes [3]. In the vicinity, occurrences with potential reserves of the C₂ category were identified, on which there were no more specific researches (Zapade, Gromilica, Marina rocks, Vagan, Kljun i Lazine) [3,4,6,7].



Figure 2. Contact of shale and quartzite in the deposit Gradac I (Forčaković Dž. 2021)

AGE	GRAPHIC LABEL	THICKNESS (m)	LITHOLOGICAL COMPOSITION
Silurian, devonian?		8	Gray and dark gray quartz-sericite schist
		7	White massive quartzite
		16,5	Gray, gray-greenish quartz-sericite-chlorite schist with layers of quartzite
		10	Gray-yellow and white massive quartzite with a layer of quartz-sericite schist 0,5 m thick
		5	Dark gray graphite quartz-sericite schist and meta sandstone

Figure 3. Synthesized geological column of the Gradac deposit I and III (Forčaković Dž. 2021)

GENERAL CHARACTERISTICS OF QUARTZITE

The analysis of productive areas in the wider area of Smrčevica identified deposits and occurrences in which reserves of about 12×10^6 tons of quartzite were calculated (Tables 1 and 2). Quartzites are metamorphic rocks that in most cases are formed from quartz sandstones or quartz sands.

Occurrences and deposits of quartzite are most often caused by processes of regional metamorphism or by the action of hydrothermal solutions from felsic magma, due to which they are spatially localized in older crystalline terrains [3,4].

Table 1. Basic parameters of quartzite deposits in the Smrčevica area

Deposit	Quartzite thickness [m]	Bulk density [t/m ³]	Ore-bearing capacity [t/m ²]	Economic significance
Gradac I and III	3,0	2,6	7,8	Yes

Table 2. Total quartzite reserves in the Smrčevica area according to the FBiH Rulebook 36/12 and classification of potentialities

QUARTZITE OF THE SMRČEVICA				
Type of row material	Locality	Character of the resource	Ore reserves	Potentiality classes
Quartzite	Gradac I and III	Deposit	A+B+C ₁ = 1x10 ⁶ t	First
			C ₂ = 9x10 ⁶ t	Second
	Obodski potok-Gromilica	Deposit	A+B+C ₁ = 350x10 ³ t	First
			C ₂ = 62x10 ³ t	Second
	Gromilica	Occurance	C ₂ = 325x10 ³ t	Second
	Zapade	Occurance	C ₂ = 170x10 ³ t	Second
	Lazine	Occurance	C ₂ = 700x10 ³ t	Second
	Vagan	Occurance	Opened outcrops	Third
	Kljun	Occurance	Opened outcrops	Third
Marina rocks	Occurance	Opened outcrops	Third	

In the study area, quartzites are banded, massive or layered with occasional alternations with quartz-sericite shales, and show less schistosity [8,9]. They are most often found in the form of elongated lenses whose thickness reaches up to ten meters. There are thinner layers of other silicon rocks around the edges of these lenses.

Quartzites are cracked and disintegrated at the surface, white, grayish-white, and sometimes yellowish-white in color. Other varieties have local type of color which depends on the content of dispersed organic matter and impregnation of Fe-hydroxide. They are crystalline in structure, with granoblastic texture, medium to large grained. Relics of psammitic texture were discovered in some parts of the deposit, which indicates that they were formed by the metamorphosis of quartz sandstones.

RESEARCH METHODOLOGY

For a more detailed definition of the area of Smrčevica, and in order to expand the reserves and quality, the following field research and laboratory tests were conducted.

Field research included:

- detailed geological mapping of the wider area
- exploratory drilling with continuous coring
- exploitation-exploitation floors
- exploratory open pits
- mapping of research works with testing of characteristic intervals
- taking samples for laboratory tests: mineralogical-petrographic, chemical, thermal and determination of specific and bulk density.

Laboratory tests were performed in accredited laboratories for the following analyzes that give the characteristics of quartzite:

- Partial chemical tests included the analysis of the following elements SiO₂, Fe₂O₃, Al₂O₃, CaO and MgO. These tests were performed on 26 samples, of which 16 partial analyzes were performed.

- Complete chemical tests included analysis of the following elements: SiO₂, Fe₂O₃, Al₂O₃, CaO and MgO, TiO₂, S, P, Mn and LOI. These tests were performed on 38 samples, of which 14 composite samples were obtained.
- Silicate-chemical tests included the analysis of the following elements: SiO₂, Fe₂O₃, Al₂O₃, CaO and MgO, K₂O, Na₂O, P, H₂O, TiO₂. These tests were performed in the scope of 7 analyzes.
- Mineralogical-petrographic tests were performed on 8 samples.
- Thermal tests, in which differential-thermal and thermo-gravimetric tests were performed, conducted are on 10 samples.
- Specific and bulk density was determined on 10 rock samples.

These studies and tests had aim to prove the quality of quartzite that meets the criteria for obtaining in an electric arc furnace FeSi75%.

RESEARCH RESULTS

Data on the quality of individual deposits represent the average of perennial laboratory and technological tests and show that in the investigated deposits it is possible to selectively isolate quartzite that meets the quality criteria for the production of FeSi75. According to the technical conditions, quartzites intended for the production of FeSi75 in Steelmin BH d.o.o. from Jajce, have to meet the following criteria: SiO₂ – min. 97,0%, Al₂O₃ - max. 1,2% i CaO - max. 0,5%, granulation 25-120 mm [3,4,10,11,12].

Long-term exploitation and delivery of quartzite from the Smrčevica deposit has proven the average chemical quality of quartzite (Table 3), which meets the criteria for obtaining FeSi75% in an electric arc furnace [12].

Chemical composition of quartzite was determined by tests conducted in several relevant institutions, as well as chemical analyzes of quartzite performed in the laboratory of Steelmin BH d.o.o. from Jajce, which used quartzite from this deposit for more than 15 years to produce 75% ferrosilicon [3,4,10,11].

Table 3. Quartzite quality in the Smrčevica area

DEPOSITS	COMPONENT CONTENT %										
	SiO ₂	TiO ₂	Al ₂ O ₃	Fe ₂ O ₃	MnO	CaO	MgO	K ₂ O	Na ₂ O	Cr ₂ O ₃	P ₂ O ₅
Gradac I and III	97,53	0,02	1,12	0,45	0,022	0,19	0,04	0,07	0,11	0,02	0,008
Obodski potok - Gromilica	96,54	-	0,83	1,22	-	0,21	0,03	-	-	-	-
Gromilica	97,75	-	0,82	0,47	-	0,23	0,04	-	-	-	-
Zapade	97,76	-	1,15	0,48	-	0,15	0,02	-	-	-	-
Lazine	97,42	-	1,31	0,39	-	0,15	0,08	-	-	-	-

Tables 2 and 4 provide an overview of ore reserves and occurrences, and the classification of mineral potential of quartzite in the Smrčevica area according to the PERC standard [13,14,15,16,17].

Based on the achieved degree of geological exploration of quartzite in the area of Smrčevica (Table 2 and Figure 4), three classes of potentiality are separated.

Quartzite deposits with established economic reserves of quartzite (deposits prepared for exploitation or are being exploited) have been determined as areas of the first potential class.

Areas of the second potentiality class represent partially explored areas of quartzite (tested outcrops and determined chemical composition) with potentially economic reserves of quartzite. Areas of the third potential class represent areas where the occurrences of quartzite at the level of prospecting has been determined (they have been separated on the basis of lithological characteristics and on the basis of comparison with already known deposits and occurrences of quartzite in the wider area). Within the

area of the third class of potentiality, no tests of the quality of the mineral raw material were performed. All areas with deposits and occurrences are perspective for surface exploitation.

The large amount of potential reserves in total reserves indicates that quartzite reserves have a very low level of exploration. In the structure of total reserves of quartzite deposits, balance reserves participate with only 13.5% and potential reserves with 86.5%. Quartzite reserves are also characterized by an uneven level of research. Based on the determined boundaries of surface distribution, results of research in the area of Smrčevica, and the achieved level of research, several million tons of quartzite reserves have been proven and assumed (Tables 2 and 4).

Table 4. Mineral potential of quartzite in the Smrčevica area according to the PERC standard

QUARTZITE OF SMRČEVICA				
Mineral resource	Locality	Resource character	Type of deposit/occurrence	Ore reserves
Quartzite	Gradac I and III	Deposit	Primary	Proven 1×10^6 t Assumed 9×10^6 t
	Obodski potok-Gromilica	Deposit	Secondary	Proven 350×10^3 t Assumed 62×10^3 t
	Gromilica	Occurrence	Primary	Assumed 325×10^3 t
	Zapade	Occurrence	Primary	Assumed 170×10^3 t
	Lazine	Occurrence	Primary	Assumed 700×10^3 t
	Vagan	Occurrence	Primary	
	Kljun	Occurrence	Primary	
Marina rocks	Occurrence	Primary		

Reserves of quality quartzite in the area of Smrčevica are significant and can serve as a reliable basis for further development of mining as well as construction of factory for ferrosilicon production [18].

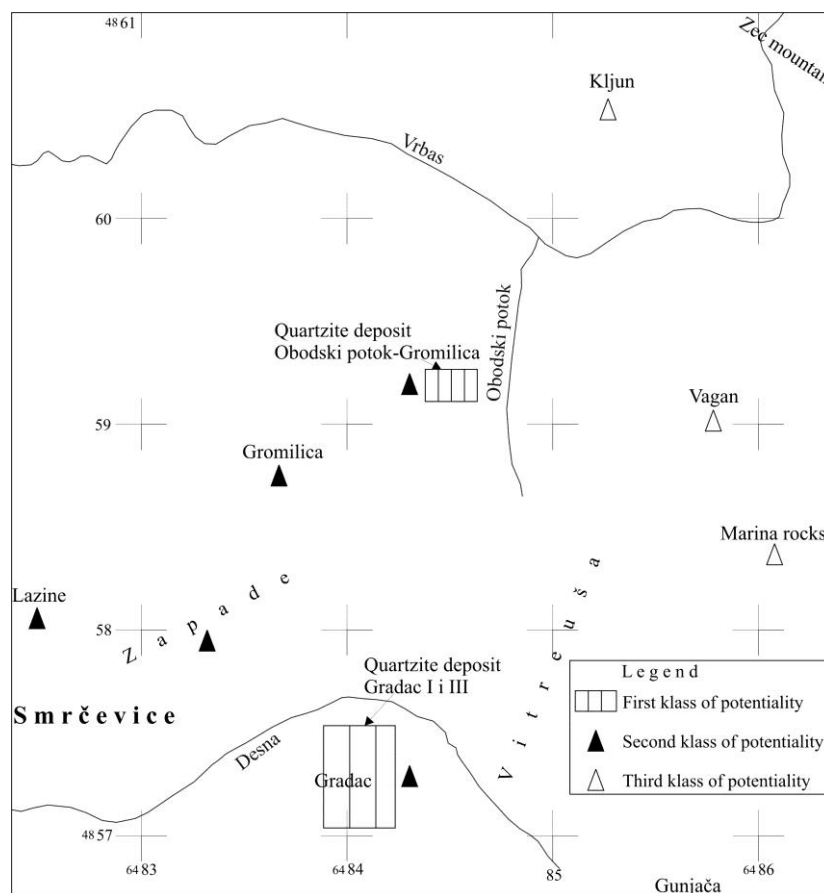


Figure 4. Spatial classification of quartzite potentials in the Smrčevica area (Forčaković Dž. 2021)

DISCUSSION

Comparing the results of the basic parameters of the quartzite deposits in the Smrčevica area, and taking into account the scope of performed work, it was proved that the quartzite of the Obodski potok-Gromilica deposit have the highest ore potential. The quartzite deposits Gradac I and III and Obodski potok-Gromilica have a significant distribution, are exploitable and have great economic significance. Gradac I and III quartzite deposit has a significantly higher economic significance in relation to the Obodski potok-Gromilica deposit. The Gradac I and III deposit is the most important deposit in the area of Smrčevica, which is very important due to the continued continuity of quartzite exploitation (balance reserves of about one million tons have been proven in the deposit). In the area of the Obodski potok-Gromilica deposit, balance reserves of about 0.35 million tons have been proven. Occurrences of quartzite in the wider area of Smrčevica determined by prospection are also important.

The quality of quartzite in the deposits of the Smrčevica area is very variable, both vertically and laterally. The quartzite of the Gradac I and III deposits has a better chemical composition compared to the Obodski potok-Gromilica deposit. In the vertical profile, the highest quality quartzite masses are located in the upper part where white, massive quartzites are represented. Slightly lower quality are gray-yellowish and white, massive quartzites with a layer of quartz-sericite shale, 0.5 m thick, which are located in the middle and lower part of the profile. The analysis of the ore-bearing capacity of the Smrčevica area identified parts with a distinct potential in which it is possible to realize surface exploitation of quartzite. Proven economic and potentially exploitation reserves of quartzite presuppose the possibility of exploitation and opening of new mining plants, but also the construction of a factory for the production of ferrosilicon in the area of Gornji Vakuf-Uskoplje [18].

The presented quartzite reserves in the Smrčevica area are at a low level of geological research. The deposits of the Smrčevica area have a raw material potential and perspective that represents the basis for the economic exploitation of quartzite and the selection of priority localities for exploitation. Exploitation of potential deposits is allowed by the spatial plan [19]. Based on the performed analysis and evaluation, comparing the conditions on similar deposits, it can be concluded that the general geological and technical-exploitation factors are relatively favorable and indicate a possible profitable exploitation of the deposit [20,21,22,23].

Previous research on the application of Smrčevica quartzite has been performed only for the production of ferrosilicon, but their most significant application is in metallurgy. Namely, in addition to chemical resistance, quartzites are also resistant to high temperatures. Therefore, they are widely used in various branches of industry, such as in the refractory industry for the production of dinas bricks for cladding "blast furnaces" of different sizes and shapes. For this purpose quartzites with content SiO_2 - 95% are used, where maximal participation of Al_2O_3 can be 2,0% and CaO - 1,5%.

Quartzite is used as solvent, especially in the smelting of nickel and copper concentrate to convert iron into slag. For this purpose, quartzite with 90-95% SiO_2 with the lowest possible content of harmful components ($\text{Al}_2\text{O}_3 + \text{Fe}_2\text{O}_3 + \text{CaO} + \text{MgO}$) is used. In the chemical industry, quartzite with a SiO_2 content above 90% is used in the production of various acid-resistant materials, and in construction as a technical-building stone, as well as for the production of abrasives.

CONCLUSION

The paper presents the results of research and testing of quartzite in the Smrčevica area. The chemical composition of quartzite was determined by tests during many years of exploitation and delivery of quartzite for the production of ferrosilicon. Considering fact that significant quantities of quality quartzite for many years of exploitation have been proven on the deposit, it is important to underline that next to the deposit Gradac I and III (but also in the wider area of Smrčevica) there are significant potential reserves of quartzite of secondary and primary type which need to be investigated in detail, classified and thus could extend the life of the mine.

Taking into account the fact that the exploitation of potential deposits is allowed by the spatial plan, all future research in the coming period should be carried out exclusively by programs and projects in accordance with current regulations in the field of geology, mining, spatial planning and environmental protection.

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